



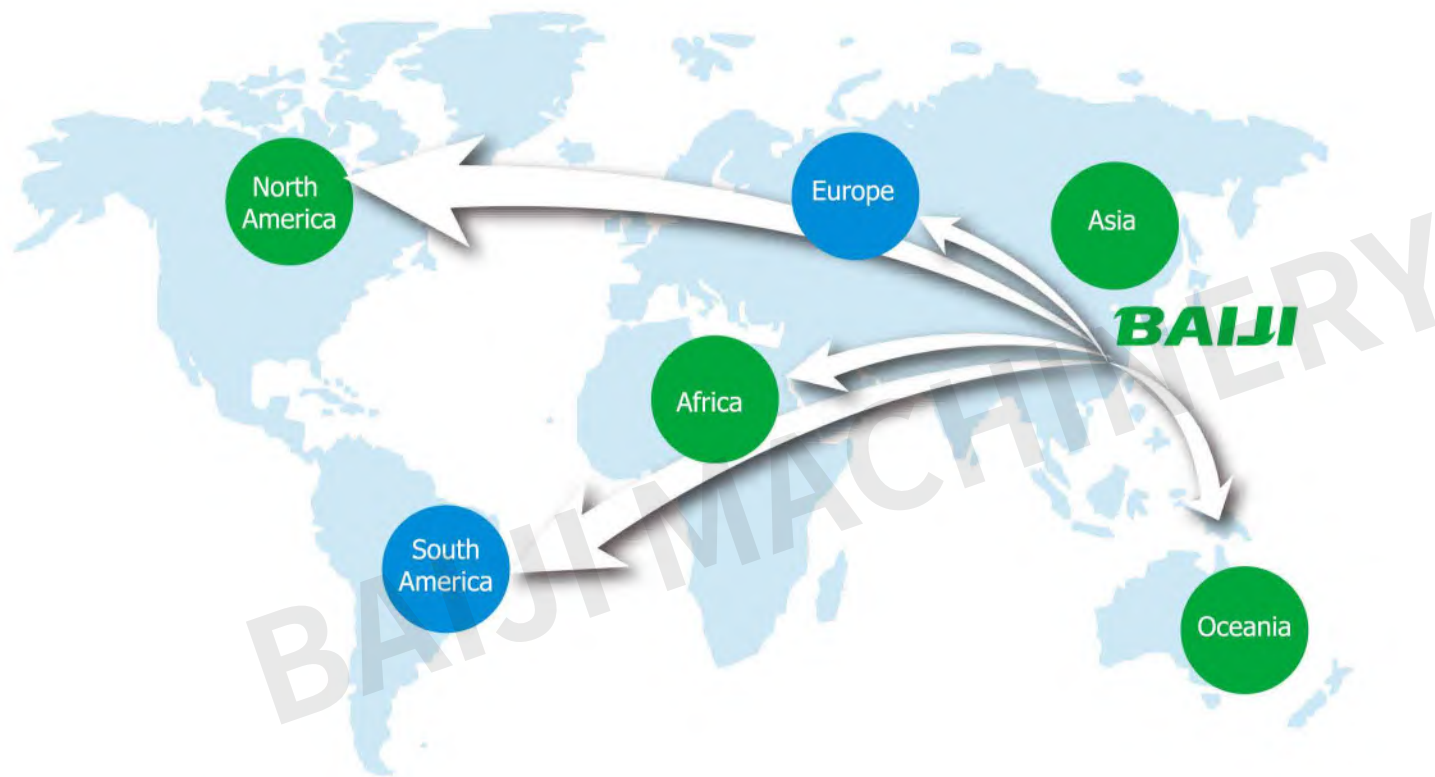
www.bj-fillingmachine.com



www.baijijx.com

给自己一百分的要求 给客户一百分的质量

给自己一百分的信心 给客户一百分的放心



张家港市百吉机械有限公司  
ZHANGJIAGANG BAIJI MACHINERY CO., LTD.

地址：江苏省张家港市乐余镇工业园区 邮编(postcode)：215621  
Add：Leyu Industrial Development Zone, ZhangJiaGang, Jiangsu, China.  
联系人：胡先生 手机：0086-18962255636  
电话/传真：0086-512-58651418 Tel / Fax: 0086-512-58651418  
网站 Website：www.baijijx.com www.bj-fillingmachine.com  
邮箱 E-mail：sales@bj-fillingmachine.com export@bj-fillingmachine.com



Beverage machinery  
professional manufacturer

饮料机械专业制造厂家



张家港市百吉机械有限公司  
ZHANGJIAGANG BAIJI MACHINERY CO., LTD.





## 公司简介 COMPANY PROFILE

张家港市百吉机械有限公司位于张家港市乐余镇。东临上海，南接苏州，西连无锡，北与南通；靠近上海和雁江的高速公路、上海成都高速公路、江阴大桥、苏通大桥，它具有地理优势。

张家港市百吉机械有限公司是一家专门制作饮料生产线10多年的公司。公司拥有自营进出口权，在国内外市场享有良好声誉。

本公司专业生产碳酸饮料、矿泉水、纯净水、果汁、茶饮料、豆奶、葡萄酒生产线的所有机器。饮料可以PET瓶装，5加仑桶装，易开罐装、玻璃瓶装等。

我们的饮料灌装设备出口至日本，印度尼西亚，马来西亚，俄罗斯等国家。专业是一家企业的基础。自成立以来，培养了一个百吉机械研发工程技术专家组成的团队。加强国际和国内的技术创新和技术研发实力，以及提高产品的技术含量。此外，公司在企业信息化建设方面投入了大量资金，努力通过信息化管理提高运营效率。

秉承“与世界同核，与客户同步”的服务标准。我们提供高品质的产品，以满足客户的需求，以及有竞争力的，前瞻性的产品，以满足客户的需求定制。百吉机械期待着与您的合作，创造一个更美好的明天！

Zhangjiagang Baiji Machinery Co., Ltd. is located in Leyu Town, Zhangjiagang City. With Shanghai to the east, Suzhou to the south, Wuxi to the west, and Nantong to the north; close to Shanghai and Yanjiang highways, Shanghai-Chengdu Highway, Jiangyin Bridge and Sutong Bridge, it possesses geographical advantages.

Zhangjiagang Baiji Machinery CO., Ltd is a company which has specifically manufactured beverage machine for more than 10 years. Our company holds the right of independent import & export, and enjoys a good reputation in national and abroad markets.

Our company is specialized in manufacturing carbonated drink production line, mineral water filling labeling and packing machine, pure water filling production line, juice or tea drink hot filling production line, milk filling and packing production line, edible oil filling and capping machine, wine production line. The drink can be PET bottled, 5 gallon barreled, easy open canned, glass bottled and so on.

Our beverage filling equipments export to Japan, Russia, Indonesia, Malaysia and many other countries. Professional is the foundation of an enterprise. Since its establishment, Baiji Machinery has trained an R&D team which composed of engineering technology experts, enhancing international and domestic technical innovation and technology R&D strength, as well as improving product technology content. In addition, the company has invested substantially in enterprise informatization construction, striving to improve operation efficiency via information management. Since its establishment, Baiji Machinery has trained an R&D team which composed engineering technology experts.

"In harmony with the world, in step with the customer" is Baiji's service standard. We provide high-quality products to meet customers' needs, as well as competitive, forward-looking products to satisfy demand for customization. Baiji Machinery looks forward to working with you to create an even better tomorrow!







PROFESSIONAL MANUFACTURER  
OF BEVERAGE MACHINERY  
饮料机械专业制造商



目录  
CONTENT

- 05** 水处理系统成套生产线  
Water treatment plant
- 07** 2000瓶/时 冲瓶灌装封口生产线  
2000bph bottle washing filling capping production line
- 08** 白酒、黄酒、果汁、饮料冲瓶、灌装、压盖流水线 酒类及饮料冲瓶、灌装、压盖流水线  
Production line includes bottle rinsing, filling cap pressing for distilled wine, yellow wine, juice, beverage without gas contained etc. liquor or beverage bottle rinsing, filling and capping machine
- 08** 酒类、调味品回收瓶灌装、压(旋、扎)盖, 贴标工作流水线  
Production line includes recovery bottle filling, pressing (tightening) caps, labeling
- 09** 2000瓶每小时矿泉水、纯净水、茶饮料、果汁生产线  
2000BPH mineral water, pure water, juice or tea drinks filling production line
- 09** 2000-8000易拉罐生产线  
Pop can drinks production line
- 10** 10000-15000瓶每小时含气饮料生产线  
10000-15000 bottles per hour carbonated beverage production line
- 10** 5000-20000瓶每小时矿泉水生产线  
Bottles per hour mineral water production line
- 10** 0.5L-20L直线式灌装机  
0.5L-20L linear type filling production line
- 11** 不含气饮料(水)灌装生产线  
Non-carbonated drinks (water) filling line
- 12** 含气饮料生产线系列  
Carbonated beverage production line
- 13** 果汁茶饮料生产线  
Juice or tea drinks production line
- 15** 玻璃瓶含气、酒类灌装线  
Glass bottle carbonated drinks or wine filling line
- 17** QGF-300型自动桶装生产线  
QGF-300 Automatic barreled water production line
- 17** 桶装冲瓶灌装封口生产线  
Barreled washing filling and sealing production line
- 17** 拔盖刷桶机  
Cap puller and barrel brusher
- 18** QGF-450型自动桶装生产线  
Automatic barreled water production line
- 19** 二合一油类灌装机(食用油/机油)  
2 in 1 rotary type oil filling machine (edible oil/engine oil)
- 20** 易拉罐饮料生产线(不含气/含气/植物蛋白/茶类等)  
Pop cans drinks production line(Non-carbonated/carbonated/vegetable protein/tea)
- 20** 易拉罐卸垛机  
Cans depalletizer
- 21** 饮料混合机  
Beverage mixer
- 22** LB调配系统  
LB series blending system
- 22** CIP自动就地清洗系统  
CIP automatic cleaning system
- 23** 管式杀菌成套设备  
Tubular Sterilizer
- 23** 蒸汽式杀菌锅系列-单锅蒸汽式杀菌锅  
Steam type sterilization pot series-single pot steam type sterilization pot
- 24** 板式杀菌成套设备  
Plate type sterilization equipment
- 25** 倒瓶杀菌机  
Bottle inverse sterilizer
- 26** WB型喷淋杀菌冷却机  
WB type spray sterilization cooling machine
- 26** UHT系列超高温瞬时灭菌器  
UHT series of ultra-high temperature instantaneous sterilizer
- 27** 套标机  
Sleeve labeling machine
- 28** WT-630G高速圆瓶贴标机  
High-speed round bottle labeling machine
- 28** 喷码机系列  
Code printer series
- 29** 全自动膜包机  
full automatic film shrink wrapping machine
- 30** 高速膜包机  
High speed film wrapping machine
- 31** 中空吹塑机  
Blow molding machine
- 31** 注塑机  
Injection molding machine
- 32** 理瓶机  
bottle unscramble machine
- 32** 自动液体包装机  
Auto sachet water filling machine
- 33** 半自动吹瓶机  
semi-automatic stretch blow moulding machine
- 34** 全自动吹瓶机  
automatic stretch blow moulding machine
- 35** 工程案例  
Engineering case
- 38** 生产线辅助设备  
Auxiliary equipment of production line
- 42** 优质配件  
Quality accessories

企业愿景：  
我们一直致力于开发饮料包装新技术  
Company vision  
We are devote to developing new technologies to support your beverage packaging.  
企业核心价值：  
客户至上 团队协作 拥抱变化 诚实守信 永葆激情 敬业奉献  
The core value of our enterprise  
customer first Team cooperation Embrace change Be honest Be passionate Professional dedication

荣誉与资质  
HONOR AND QUALIFICATION









# 2000BPH BOTTLE WASHING FILLING CAPPING PRODUCTION LINE

## 2000瓶/时 冲瓶灌装封口生产线



该生产线主要用于含气饮料，如汽水、可乐、冰茶、雪碧、加气矿泉水等饮料的混合、灌装、封口。

The production line is mainly used in carbonated beverage, such as soda water, cola, iced tea, Sprite, aerated mineral water and other beverages blending, filling and sealing.

该生产线集冲洗、灌装、旋盖输送组成，适用于塑料瓶、玻璃瓶，可生产矿泉水、超纯水、果汁饮料、酱油、醋、酒灌装封盖。是食品饮料生产厂家的理想设备。

The production line is consist of washing, filling and capping. It is suitable for plastic bottles, glass bottles, normally it can produce mineral water, ultra-pure water, fruit juice, soy sauce, vinegar, wine etc. filling and capping. So it is the ideal equipment for food and beverage manufacturers.



## 白酒、黄酒、果汁、饮料冲瓶、灌装、压盖流水线 酒类及饮料冲瓶、灌装、压盖流水线 PRODUCTION LINE INCLUDES BOTTLE RINSING, FILLING CAP PRESSING FOR DISTILLED WINE, YELLOW WINE, JUICE, BEVERAGE WITHOUT GAS CONTAINED ETC. LIQUOR OR BEVERAGE BOTTLE RINSING, FILLING AND CAPPING MACHINE



本流水线适用于各种玻璃瓶、陶瓷瓶、树脂瓶的冲洗、电脑计量灌装、压盖，是白酒、黄酒、果汁、不含气饮料包装的理想机型。  
生产能力：以640ml为例，5400瓶/小时  
适用范围：80ml-1000ml

This production line is suited for different kinds glass bottles, ceramic bottles, resin bottles. Bottle rinsing, computer metering filling capping.  
Capacity: For example 640ml Bottle: 5400 Bottle per hour  
Scope of application: 80ml-1000ml

## 酒类、调味品回收瓶灌装、压（旋、扎）盖，贴标流水线 PRODUCTION LINE INCLUDES RECOVERY BOTTLE FILLING, PRESSING (TIGHTENING) CAPS, LABELING



本流水线适用普通500ml回收瓶的白酒、黄酒、酱油、醋的灌装、压（旋、扎）盖、贴标，对方瓶、扁瓶都适用，特殊异型瓶可定做。  
生产能力：以500ml为例，6000瓶/小时  
适用范围：回收玻璃瓶（高低25mm，直径粗细误差5mm，瓶口大小直径误差2mm）

This production line is suitable for normal 500ml recycled bottled different kinds wine or seasoning filling, capping and labeling. Whatever square bottle or flat bottle.  
Production capacity: 6000 bottles / hour (For example 500ml bottle).  
Scope of application: recycled glass bottles (①Height: 25mm, ②allowing error of diameter 5mm, ③allowing error of bottle mouth diameter: 2mm)

### 主要技术参数 MAIN TECHNICAL PARAMETERS

生产能力 Production capacity (b/h)	1000-2500	3000-4000	5000-6000
灌装头数 Number of sealing positoins	12	18	24
瓶型 Bottle type	冠形瓶口玻璃瓶、聚酯瓶		
瓶颈 Bottle diameter	Glass or polyester bottle with crown type mouth 57-88mm 190-290mm		
瓶高 Bottle height			
灌装压力 Filling pressure(Mpa)	0.2-0.35	0.2-0.35	0.2-0.35
灌装温 Filling temperature( C )	≤85	≤85	≤85
外形尺寸 Overall dimensions(mm)	1300X1150X1980	1400X1250X1980	1500X1300X1980
重量 Werght(Kg)	1500	2000	2500





2000瓶每小时矿泉水、纯净水、茶饮料、果汁生产线  
2000BPH MINERAL WATER, PURE WATER, JUICE OR TEA  
DRINKS FILLING PRODUCTION LINE

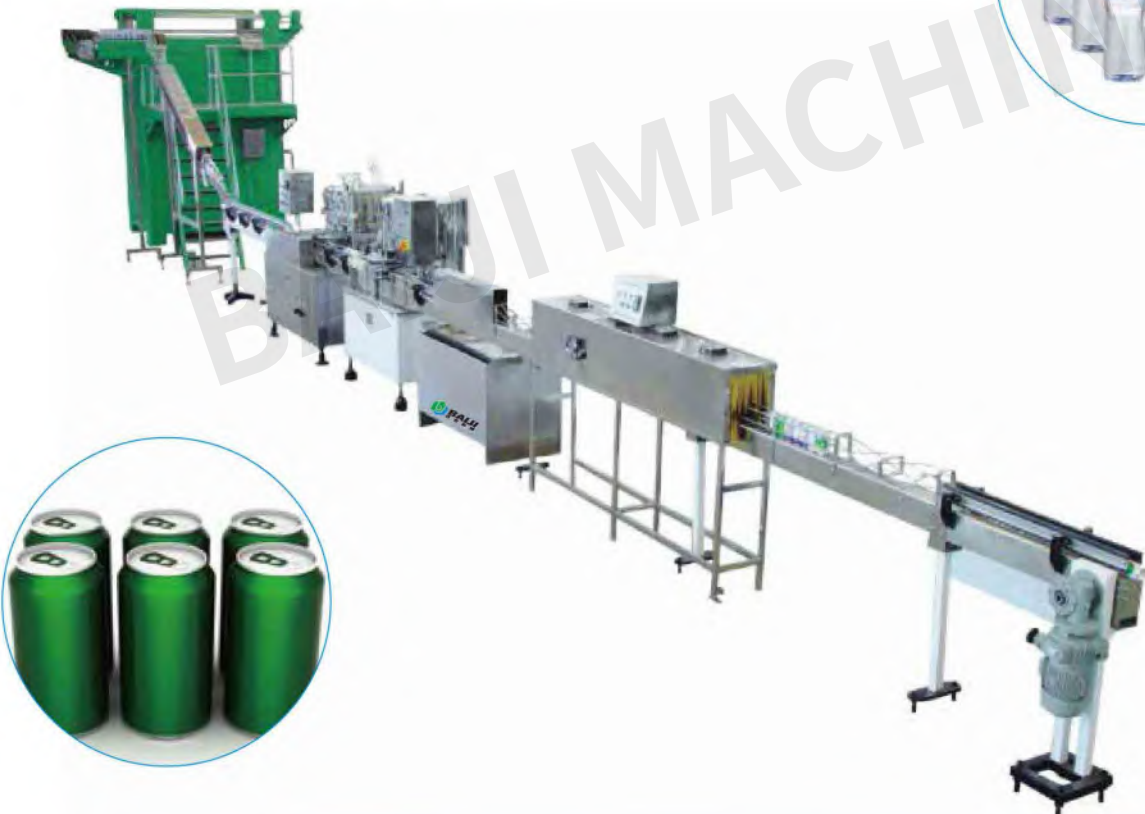


10000-15000瓶每小时含气饮料生产线  
10000-15000 BOTTLES PER HOUR CARBONATED BEVERAGE PRODUCTION LINE



5000-20000瓶每小时矿泉水生产线  
BOTTLES PER HOUR MINERAL WATER PRODUCTION LINE

2000-8000易拉罐生产线  
POP CAN DRINKS PRODUCTION LINE



0.5L-20L直线式灌装机  
0.5L-20L LINEAR TYPE FILLING PRODUCTION LINE





# NON-CARBONATED DRINKS (WATER) FILLING LINE

不含气饮料（水）灌装生产线



本机主要用于水的灌装作业。本机将冲洗、灌装、封口三组功能合在一个机体上，全过程实现自动化，适用于PET瓶装矿泉水、纯净水、酒类等。各部分的使用瓶型调整轻松自如，简便快捷。灌装式采用了新型的常压灌装，稳定可靠，所以与同规格的机器相比，本机的效益更大。本机采用了先进的西门子可编程控制器（PLC）控制机器的自动运行，进瓶采用风送装置，输出瓶链道采用可调速方式，与主机变频器相互配合使出瓶运行更稳定可靠。光电检测各部件的运行状况，所以自动化程度高，操作简便。是饮料生产厂家理想的首选设备。

The machine is mainly used for water filling operations. The machine combined washing, filling and sealing three functions together in one unit, the whole process is automatic. It is suitable for PET bottled mineral water, purified water, liquor, etc. Bottle shape is easy to adjustment of each part, simple and convenient. Filling type uses a new type of ordinary pressure filling, stable and reliable. As compared with the same specifications machine, the machine has higher efficiency. The machine uses advanced Siemens programmable controller (PLC) to control the machine to ensure runs automatically. Bottle feeding use air conveyor device, and output bottle chain way adopts adjustable speed way, interworking with the host inverter make the bottle output to run more stable and reliable. Photoelectric detect operation condition of the parts, so a high degree of automation and easy operation. It is preferred equipment to the beverage manufacturers.



## 主要性能及技术指标 Main performance and Technical Specifications

型号 Model	CGF 16-12-6	CGF 18-18-6	CGF 24-24-8	CGF 32-32-10	CGF 40-40-12	CGF 50-50-15	CGF 60-60-15	CGF 72-72-18	CGF 80-80-18
冲洗头数 Rinsing heads	16	18	24	32	40	50	60	72	80
灌装头数 Filling heads	12	18	24	32	40	50	60	72	80
旋盖头数 Capping heads	6	6	8	10	12	15	15	18	18
产量 Capacity(BPH)	4000	6000	10000	12000	18000	22000	25000	28000	35000
功率 Motor power(KW)	2.2	3.5	4.5	6.0	7.5	9.5	11.2	15.0	18.0
尺寸 Dimensions(mm)	2400X1650 X2500	2600X1920 X2550	3100X2300 X2800	3800X2800 X2900	4600X2800 X2900	5450X3300 X2900	6500X4500 X2900	6000X4800 X2850	6500X5000 X2850
重量 Weight(KG)	2500	3500	4500	5600	8500	9800	12800	15000	18000

# CARBONATED BEVERAGE PRODUCTION LINE

含气饮料生产线系列



本系列设备是PET瓶含气饮料的专用灌装设备，集冲洗、灌装、封盖于一体。设备主要用于汽水、可乐、汽酒等含气饮料的生产。结构合理，操作安全，工作可靠，维护方便。传输采用卡瓶颈技术，变换瓶型无需调整设备高低，只需更换与瓶口、瓶身直径相关的弧形导板、拔轮等件。全不锈钢冲瓶机瓶夹结实耐用，不接触瓶口螺纹部位，避免瓶口二次污染。与物料接触零件采用食用级不锈钢制作，无工艺死角，易清洗。采用气动薄膜阀控制物料进液流量，确保灌装精度。开阀机构由气缸驱动，动作准确可靠。高速大流量、高精度灌装阀，灌装速度快，液面准确无液损。采用高效的理盖系统，具有完美的喂盖与缺盖保护装置。设有完善的过载保护装置，能有效的保护设备及操作者的安全。

This series of equipment is PET carbonated beverage bottles dedicated filling equipment, set washing, filling and capping in one unit. Equipment is mainly used for soft drinks, cola, sparkling wine and other carbonated beverage production. Reasonable structure, safe operation, reliable working, easy to maintain. Transmission bottle adopts block necks technology, transform bottle shape no need to adjust the equipment level, simply replace the arc guide plate which related bottle moth, bottle diameter and starwheel and other pieces. Stainless steel washer bottle clip durable, do not contact the threaded portion of the bottle mouth to avoid secondary pollution. Contact with the material parts made of food grade stainless steel, no process dead, easy to clean. Using pneumatic film valve to control material liquid flow to ensure filling accuracy. Open valve mechanism driven by the cylinder, accurate and reliable. High speed and large flow, high precision filling valve, filling fast, accurate surface without liquid loss. Using an efficient management caps unscrambling system with perfect cap feeding and lack of cap protection device. With a sound overload protection device, which can effectively protect the equipment and operator's safety.

## 主要性能及技术指标 Main performance and Technical Specifications

型号 Model	DCGF 16-12-6	DCGF 18-18-6	DCGF 24-24-8	DCGF 32-32-10	DCGF 40-40-12	DCGF 50-50-15	DCGF 60-60-15	DCGF 72-72-18	DCGF 80-80-18
冲洗头数 Rinsing heads	16	18	24	32	40	50	60	72	80
灌装头数 Filling heads	12	18	24	32	40	50	60	72	80
旋盖头数 Capping heads	6	6	8	10	12	15	15	18	18
产量 Capacity(BPH)	3000	5000	7000	10000	15000	20000	24000	30000	35000
功率 Motor power(KW)	2.2	3.5	4.5	6.0	7.5	9.5	11.2	15.0	18.0
尺寸 Dimensions(mm)	2300X1600 X2500	2600X1920 X2550	3100X2200 X2800	3850X3000 X2850	4850X3800 X2750	5750X3550 X2750	6500X5500 X2750	6800X4800 X2850	7200X5000 X2850
重量 Weight(KG)	2800	3650	4800	6800	8650	10500	12800	16000	20000



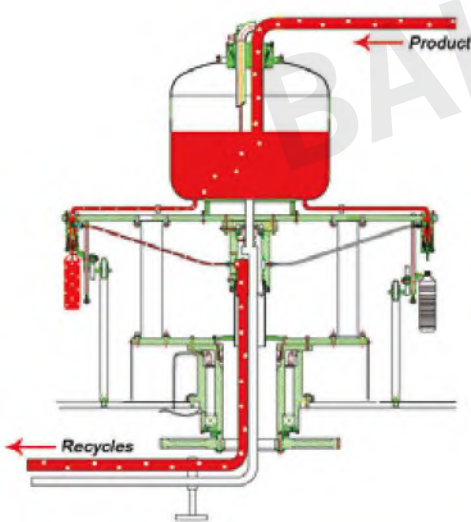
RCGF系列适用于PET果汁、茶饮料的生产，该设备采用+卡瓶颈传动技术，实现全自动冲瓶、灌装、旋盖等工序，自动化程度高；配有完善的温度控制系统和回流系统，设有完善的自动清洗系统及控制程序，与液体接触的零件全部使用优质不锈钢材料及食品级橡胶。

RCGF series drinks production line is suitable for PET bottled juice or tea drinks production, the device use transmission block bottlenecks technology, automatic rinsing, filling and capping processes, high degree of automation; with a perfect temperature control system and a return system, set up a perfect automatic cleaning system and control procedures, all parts contacted with the liquid using a high-quality stainless steel and food grade rubber.



### 主要性能及技术指标 Main performance and Technical Specifications

型号 Model	RCGF 16-12-6	RCGF 18-18-6	RCGF 24-24-8	RCGF 32-32-10	RCGF 40-40-12	RCGF 50-50-15	RCGF 60-60-15	RCGF 72-72-18	RCGF 80-80-18
冲洗头数 Rinsing heads	16	18	24	32	40	50	60	72	80
灌装头数 Filling heads	12	18	24	32	40	50	60	72	80
旋盖头数 Capping heads	6	6	8	10	12	15	15	18	18
产量 Capacity(BPH)	4000	5000	10000	12000	15000	18000	25000	28000	35000
功率 Motor power(KW)	2.2	3.5	4.5	6.0	7.5	9.5	11.2	15.0	18.0
尺寸 Dimensions(mm)	2300X1600 X2500	2600X1920 X2550	3100X2200 X2800	3850X3000 X2850	4850X3800 X2750	5750X3550 X2750	6500X5500 X2750	6800X4800 X2850	7200X5000 X2850
重量 Weight(KG)	2600	3650	4800	6800	8500	10000	12000	15000	18000







本设备在一体机中实现冲瓶、灌装、封盖等功能，适用于白酒及其他液体设备的玻璃瓶灌装。采用不锈钢机身，结构紧凑，控制系统完善，操作方便，自动化程度高。凡与物料接触的零件均采用优质304不锈钢制造，无工艺死角，易清洗，本机采用进瓶螺杆分瓶，高速灌装阀灌装，液位准确无液损，确保灌装工艺要求。变频调速，数字显示，无瓶不灌装并设有过载保护装置，卡瓶停机，开机软启动，适用瓶子高度范围广，主要密封件均由进口硅胶制造。灌装阀容易拆卸，清洗方便，是软料生产厂家首选的理想设备。

The equipment to achieve rising, filling and capping functions in one machine for filling bottles of liquor and other liquids equipment. Stainless steel body, compact structure, perfect control system, easy operation, high degree of automation. Where the material in contact with the parts are made of high quality 304 stainless steel manufacturing, no process dead, easy to clean, the machine used screw type bottles separator during feeding bottles, high speed filling valve filling, level accurately without liquid loss, ensure that the filling process requirements. Frequency control, digital display, no bottle no filling and with overload protection device, turn down when the bottle blocked, soft start, wide range of the bottle height, primary seals are imported silicone manufacturing. Filling valve easy disassembly, easy to clean, soft material manufacturers preferred equipment.



### 主要性能及技术指标 Main performance and Technical Specifications

型号	Model	BXGF24-24-8
冲瓶头数	Washing heads	24
灌装头数	Filling heads	24
封口头数	Capping heads	8
生产能力	Production capacity(b/h)	7000 b/h(500ml)
主电机功率	Motor power(Kw)	4kw







QGF-300型自动桶装生产线

### QGF-300 AUTOMATIC BARRELED WATER PRODUCTION LINE

QGF-300型自动桶装线是专供水3加仑、5加仑桶装饮用水生产之用。整机集：冲洗、灌装、封盖功能于一体。是矿泉水、蒸馏水、纯净水生产的理想设备。整机采用优质不锈钢，防腐，易清洗。主要电气元件均采用SIEMENS、OMRON产品，气路系统采用进口AirTAC名牌产品。该机结构紧凑，占地厂房小，工作效率高且稳定可靠，自动化程度高。操作工仅需二人，是机电气三位一体的全自动桶装设备。

QGF-300 automatic barreled water production line is designed special for 3 gallons or 5 gallons barreled drinking water production purposes. The whole set washing, filling and capping functions in one unit. It is the ideal equipment for mineral water, distilled water, pure water production. The machine adopts high-quality stainless steel, corrosion-resistant, easy to clean. The main electrical components are SIEMENS, OMRON products, gas system use imported brands AirTAC. The structure is compact, small footprint plant, high efficiency and reliable, high degree automation. Only need two operators, this is machine, electric, gas Trinity automatic barreled water filling equipment.

桶装冲桶灌装封口生产线

### BARRELED WASHING FILLING AND SEALING PRODUCTION LINE



拔盖刷桶机

### CAP PULLER AND BARREL BRUSHER



电机总功率 (Power) : 1.1KW  
外形尺寸 (Overall dimensions)  
850X800X1200mm



QGF-450型自动桶装生产线

### AUTOMATIC BARRELED WATER PRODUCTION LINE

QGF-450型自动桶装线是专供水3加仑、5加仑桶装饮用水生产之用。整机集冲洗、灌装、封盖功能于一体。是矿泉水、蒸馏水、纯净水生产的理想设备。整机采用优质不锈钢，防腐，易清洗。主要电气元件均采用SIEMENS、OMRON产品，气路系统采用进口AirTAC名牌产品。该机结构紧凑，占地厂房小，工作效率高且稳定可靠，自动化程度高。操作工仅需二人，是机电气三位一体的全自动桶装设备。

QGF-450 automatic barreled water production line is designed special for 3 gallons or 5 gallons barreled drinking water production purposes. The whole set washing, filling and capping functions in one unit. It is the ideal equipment for mineral water, distilled water, pure water production. The machine adopts high-quality stainless steel, corrosion-resistant, easy to clean. The main electrical components are SIEMENS, OMRON products, gas system use imported brands AirTAC. The structure is compact, small footprint plant, high efficiency and reliable, high degree automation. Only need two operators, this is machine, electric, gas Trinity automatic barreled water filling equipment.

#### 主要性能及技术指标 Main performance and Technical Specifications

型号 Model	QGF-100	QGF-240	QGF-300	QGF-450	QGF-600	QGF-900	QGF-1200	QGF-1500	QGF-2000
灌装头数 Filling heads	1	2	2	3	4	5	8	10	12
灌装容量 Volume(L)	18.9	18.9	18.9	18.9	18.9	18.9	18.9	18.9	18.9
桶形规格 Barrel size(mm)	Φ270*490	Φ270*490	Φ270*490	Φ270*490	Φ270*490	Φ270*490	Φ270*490	Φ270*490	Φ270*490
生产能力 Capacity(b/n)	600-100	100-240	250-300	450	600	900	1200	1500	2000
气源压力 Gas pressure(Mpa)	0.4-0.6	0.4-0.6	0.4-0.6	0.4-0.6	0.6	0.6	0.6	0.6	0.6
耗气量 Gas consumption (m3/min)	0.37	0.37	0.6	0.8	1	1.5	1.5	1.5	1.5
电机功率 Moto power(kw)	1.38	1.75	3.8	3.8	7.5	9.75	13.5	13.5	13.5
额定电压 Rated voltage(V)	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ
重量 Weight(kg)	680	800	1500	2100	2500	2800	3500	3800	3900



## 2 IN 1 ROTARY TYPE OIL FILLING MACHINE (EDIBLE OIL/ENGINE OIL)

### 二合一油类灌装机 (食用油/机油)

我公司旋转式油灌装机主要是为高产量食用油罐装封口而设计的。适用于500ml至5000ml的PET瓶灌装。旋盖和压盖两种封口方式均可用。

This series rotary filling machine are perfectly designed for high capacity edible oil ( food oil, cooking oil ) filling & sealing. Mainly suitable to fill into pet bottle with volume 500ml to 5000ml, and suitable to the screw caps or press caps sealing.



技术参数 Technical Parameter

型号 Model	SNYG-4	SNYG-6	SNYG-8	SNYG-10	SNYG-12
头数 Filling Heads	4	6	8	10	12
灌装容积 Filling Volume	500ml-20L				
电源电压 Voltage	3相, 4线制, 220V、380V或特别定制 3 phase, 4 line system, 220V/380V or special order				
产量 Productivity(b/h)	720-1300	1000-1900	1200-2600	1400-3200	1600-4000
定量误差 Filling Tolerance(%)	<0.5%				
消耗功率 Power Consumption(kw)	1	1.2	1.5	1.5	1.5
耗气量 Gas Consumption(m3/min)	0.8	1	1.2	1.4	1.6
气源压力 Gas Pressure(Mpa)	0.55-0.8				



## POP CANS DRINKS PRODUCTION LINE(NON-CAR BONATED/CARBONATED/VEGETABLE PROTEIN/TEA)

### 易拉罐饮料生产线 (不含气/含气/植物蛋白/茶类等)



该生产线主要用于马口铁、铝合金、PET塑料等易拉罐的冲洗、灌装、封盖。它具有成垛的空罐自动提升、自动翻身、自动冲洗、灌装封盖的功能，且生产量大，是生产含气饮料的最佳设备，例如：可口可乐、百事可乐等。

This kind of production line is mainly used for washing, filling and capping for pop-top cans, which are made of tinplate, aluminum and PET material. It has functions of lifting the cans automatically, reverse automatically, automatically washing filling and capping. It can reach the big capacity. It is the ideal machines for producing the carbonated drink, like COKE COLA, PEP-SI COLA.

主要技术参数 Main technical parameters

型号 Model	GF12-4	GF18-4	GF24-6A	GF36-6	GF48-8
封罐头数 The number of capping head	4	4	6	6	8
灌装头数 The number of filling head	12	18	24	36	48
生产能力 Production capacity	30~170cans/min	30~250cans/min	30~300cans/min	80~400cans/min	80~600cans/min
适用罐径 Can diameter	Φ52.5~99mm	Φ52.5~99mm	Φ52.5~65.5mm	Φ52.5~99mm	Φ52.5~72.9mm
适用罐高 Can height	39~160mm	39~160mm	39~160mm	39~160mm	39~160mm
功率 Power	5.5Kw	5.5Kw	7.5Kw	7.5Kw	11Kw
重量 Weight	3100Kg	3800Kg	4400Kg	5000Kg	7750Kg
外形尺寸 Dimension	2700x1400x1900mm	3050x1750x1900mm	2675x1775x1900mm	3660x2530x1900mm	3650x2350x2100mm

### 易拉罐卸垛机

#### CANS DEPALLETER



XD-150空罐卸垛机主要应用于马口铁罐及铝罐的卸空罐作业，将堆栈于栈板上的空罐，由上而下一层一层的推至网式输送机上，再藉由输送机传送到空罐清洗机，取代人工排罐方式，节省人力。

XD-150 empty cans unloading stacking machine is mainly used in unloading operation of tin cans and aluminum cans, to make the empty can stacked on pallets to the mesh conveyor under a layer of a layer by pushed, then transport to empty cans spray washer by the conveyor to replace labor and save manpower.

主要性能及技术指标 Main performance and Technical Specifications

型号 Model	XD400
生产能力 ( b/h ) Production capacity	30-400罐/分钟
适用罐高 Applicable tank height	39-168mm
适用罐径 Tank diameter	φ 52.5- φ 99mm
总功率 Power(kw)	2.5kw
整机重量 Weight	2500kg
外形尺寸 Dimension(mm)	7500*2100*3150mm





QHS饮料混合机，用于生产各种含饮料，（水、糖、二氧化碳）的碳酸化的比例混合，如柠檬、可乐、汽水、雪碧、加气矿泉水等，是饮料生产体成套设备中的主要设备。

QHS beverage mixer used to all kinds carbonated beverages mixing of water, sugar, carbon dioxide, such as lemon, cola, soda, Sprite, gas mineral water etc., It is the important part in the beverage production equipment.

### 主要性能及技术指标 Main performance and Technical Specifications

生产能力 Production capacity (L/h)	1000-10000
糖浆与水调范围 Syrup and water range(kg/h)	1: 3-1: 10
含气量 Gas content	>2.5倍
冷冻水入口温度 Freezing water inlet temperature(℃)	3-5℃
预碳化罐、糖浆罐工作压力 Working pressure of the tank, the tank(Mpa)	0.05-0.09
储存罐工作压力 Storage tank working pressure(Mpa)	0.2-0.6
功率 Power(KW)	2-10



### LB调配系统 LB SERIES BLENDING SYSTEM



LB系列调配系统用于糖浆、食用香精，食用添加剂及水调配均匀。  
LB series blending system used to mixing syrup, edible essence, edible additive and water.

### 主要性能及技术指标 Main performance and Technical Specifications

产量 Production capacity	200L-5000L/次
功率 Power(Kw)	0.55-2.2
外形尺寸 Overall dimensions(mm)	950*1300-1200*1500
重量 Weight(Kg)	300-500

### CIP自动就地清洗系统 CIP AUTOMATIC CLEANING SYSTEM

#### 全自动CIP Automatic CIP



#### 半自动CIP Semi-automatic CIP





管式杀菌成套设备  
TUBULAR STERILIZER



管式杀菌成套设备是专门为乳品、果汁、饮料或类似流体、物料设计的一次杀菌设备，是对物料通过杀菌、冷却达到延长保质期目的的理想设备。可根据用户对不同物料的加热、杀菌、保温冷却的不同工艺要求，进行流程给合设计，具有各种完全保护措施，自动化程度较高，控制稳定精确。

Tubular sterilizer is designed for dairy products, juices, beverages or similar fluids, materials. It is the ideal equipment to extend the shelf life through material sterilization and cooling. According to user's different materials heating, sterilization, cooling insulation requirements of different processes, to design fit for process, complete with a variety of protective measures, high degree of automation, stable and accurate control.

蒸汽式杀菌锅系列-单锅蒸汽式杀菌锅  
STEAM TYPE STERILIZATION POT SERIES-SINGLE POT STEAM TYPE STERILIZATION POT



- 最直接最基本的杀菌方式和设备。
- 四点蒸汽通入，最大程度的克服了蒸汽杀菌不均匀的缺点。
- 特别适合马口铁类易生锈的包装产品。
- The most direct and basic sterilization methods and equipment.
- Four-points steam inlet, the greatest degree to overcome the shortcomings of uneven steam sterilization.
- Especially for tinplate packaging rust products.

板式杀菌成套设备  
PLATE TYPE STERILIZATION EQUIPMENT



RY0型板式杀菌机成套设备，适用于乳品、果汁、茶饮料、啤酒、保健饮料等液体物料的巴氏、超巴氏、超高温杀菌。物料通过本设备杀菌冷却达到延长保质期的目的。并根据用户对物料杀菌、保温、冷却的不同工艺的要求，进行单段、双段、多段形式的组合系统设计。本设备具有很高的热回收率，设备结构紧凑，占地面积小，流程变化灵活，容易操作与维修，深得用户青睐。也可根据客户的需要制造含CIP系统的超高温杀菌设备。

RY0 Type plate sterilizer equipment suitable for dairy products, fruit juices, tea drinks, beer, health drinks and other liquid materials pasteurized, ultra pasteurized, high temperature sterilizer. Materials to prolong the shelf life of the sterilization and cooling. Depending on the user sterilization of materials, insulation, cooling of different process requirements, to do single-stage, two-stage, multi-stage form of a combination of system design. The device has a high heat recovery equipment, compact structure, small footprint, flexible process changes, easy operation and maintenance, won the users favor. CIP system can also be manufactured containing ultra-high temperature sterilization equipment according to customer needs.



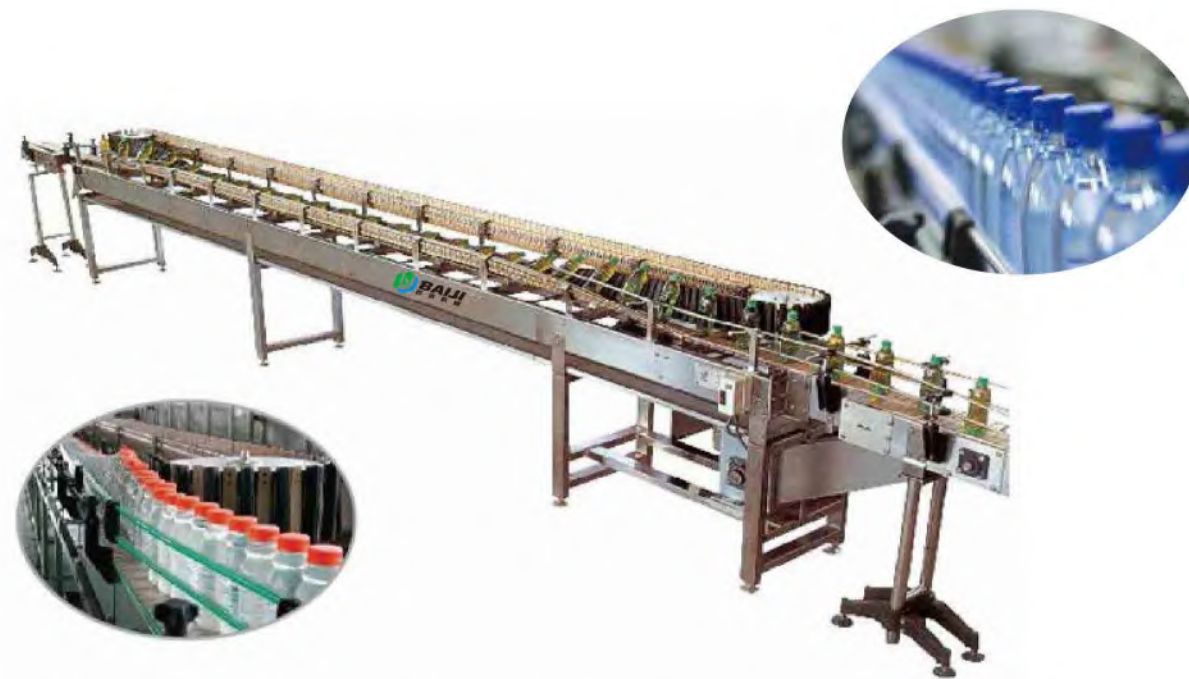
主要性能及技术指标 Main performance and Technical Specifications

内径 (mm)	Φ500	Φ600	Φ700		Φ900	Φ1000				Φ1200		Φ1300		Φ1500					
直筒长度 (mm)	800	1200	1200	1500	1800	2200	2400	2600	3000	2700	3000	3600	4000	3000	4000	4000	5000		
有效容积 (m <sup>3</sup> )	0.16	0.34	0.46	0.58	0.69	1.14	1.73	1.88	2.04	2.36	3.05	3.39	4.07	4.52	3.98	5.31	7.07	8.83	
总容积 (m <sup>3</sup> )	0.20	0.41	0.57	0.69	0.80	1.37	2.03	2.18	2.34	2.66	3.56	3.90	4.58	5.03	4.62	5.95	8.04	9.80	
处理量	袋装 (KG)	40	100	120	150	180	320	500	550	600	750	850	950	1100	1200	1100	1500	2000	2500
	罐装 (Tin)	120	270	378	483	588	1215	1700	1850	2000	2300	2952	3312	3960	4392	4186	5551	7320	9240



# BOTTLE INVERSE STERILIZER

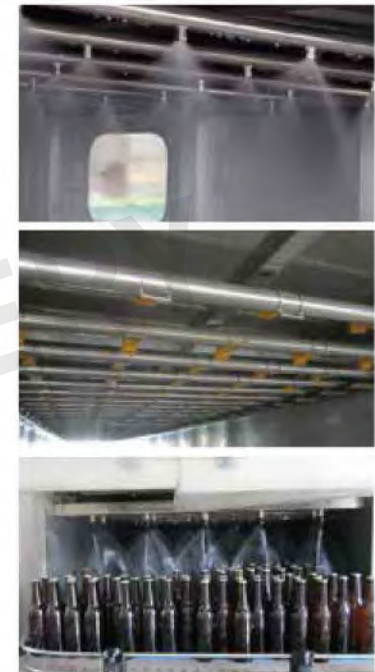
## 倒瓶杀菌机



倒瓶杀菌机主要用于PET聚酯瓶包装的果汁、茶等饮料热灌装后对瓶口、瓶盖内壁未经杀菌或高温处理的部分进行杀菌。本机主要由传送链系统、瓶体反转链系统、机架、瓶子翻转导杆等构成；本机实现自动翻转杀菌和自复位、而且在杀菌过程中，只须通过瓶子内存物的自身高温对瓶口和瓶盖内壁进行杀菌，不必增加任何热源，达到节能目的。机身采用SUA304材料制作，美观大方、使用方便。

bottle inverse sterilizer is mainly used for bottle mouth sterilization, and bottle cap which parts without high temperature treatment sterilization, especially packaging of PET bottles juice, tea and other hot drinks after filling. The machine consists of a conveyor chain system, bottle reversing chain system, rack, bottle reversing guiding rod etc.; the machine automatically flip sterilization and self-reset, and in the sterilization process, it was to do inner wall of the bottle and cap sterilization only by the bottle itself high temperature, do not have to add any heat to save energy. Body with SUA304 material, nice, easy to use.

### WB型喷淋杀菌冷却机 WB TYPE SPRAY STERILIZATION COOLING MACHINE



型号Model:WB-1  
生产能力Production capacity:80-400(bottles/min)  
最高杀菌温度Highest Sterilization:70-100(°C)  
输送带线速度Conveyor speed:110-553(mm/min)  
循环水量Circle Water:10(m³/h)  
蒸汽主管压力The steam pipe pressure:0.4(MPa)  
外型尺寸Dimensions:12000x1500x1600(mm)

型号Model:WB-2  
生产能力Production capacity: 250-400(bottles/min)  
最高杀菌温度Highest Sterilization: < 100(°C)  
输送带线速度Conveyor speed: 200-1000(mm/min)  
循环水量Circle Water: 25(m³/h)  
蒸汽主管压力The steam pipe pressure: 0.4(MPa)  
外型尺寸Dimensions:14000x2900x1700(mm)

### UHT系列超高温瞬时灭菌器 UHT SERIES OF ULTRA-HIGH TEMPERATURE INSTANTANEOUS STERILIZER



#### 主要性能及技术指标 Main performance and Technical Specifications

生产能力 Production capacity	倒瓶时间(秒) Pour bottles time (sec)	输送速度(m/min) Conveying speed (m / min)	电机功率 Motor power
3000-30000	15-20s	4-20m/min	1.5-5.5



各种产量的UHT目前有手动及温度自控两种规格。本机主要用于鲜奶、果汁、饮料、酒类、豆浆、中药等流体料的杀菌。如果与高压均质机配套还可用于高粘度料液（如甜炼乳等），是十分理想的灭菌设备。本公司另有与无菌包装配套的全自动UHT产品，资料备索。

There are a variety of production UHT manual and temperature-controlled two specifications. This machine is mainly used for fluid materials sterilization, such as milk, juices, beverages, wine, milk, medicine and so on. If the high-pressure homogenizer supporting material can be used for high-viscosity liquid (such as sweetened condensed milk, etc.), it is ideal sterilization equipment. Company otherwise supporting automatic and aseptic packaging UHT products, information available.



### 双头套标机 DOUBLE HEADS SLEEVE LABELING MACHINE

#### 主要性能及技术指标 Main performance and Technical Specifications

产量 Capacity	≥ 1500BPH × 2
标的规格 Label norm	Φ 30-100mm
瓶和罐的直径 Diameter of the bottle and can	Φ 28-125mm
标的长度 Length of label	> 0.035mm
标的材质 Material of label	pvc/pet/ops
机器尺寸 Dimension	L3200 × W1800 × H2000mm
重量 Weight	700kg



### WT-630G高速圆瓶贴标机 HIGH-SPEED ROUND BOTTLE LABELING MACHINE

WT-630G适用于医药、日化等行业的圆形特体圆周贴标。采用滚轮搓标装置，高速度贴标，以往贴标采用皮带式搓标，由于皮带在运动过程中出现跑偏现象，影响贴标，所以这种贴标方式彻底消除了皮带上下串动引起的贴标误差。先进亲和的人机界面系统，在线帮助信息，真正的人机互动，操作简单易学，工人稍加培训即可操作。伺服电机驱动，实现真正闭环控制，高精度细分，内置绝对编码器，最大出标速度可达50m/min。

The WT-630G High-speed Bottle Labeling Machine is applicable to the pharmaceutical, cosmetic and other industries round shape labeling. Using the structure of roller rubbing labels, in the past the machine adopted the belt structure to rub the label, because in the course of belt running the phenomenon of deflection appears often, so it influences the precision of labeling, but the roller structure eliminates the inaccurate phenomenon. The advanced and kind human interface system, on-line helping system, really human-machine communicating, it is easy to operate, so the worker can operate the machine in several hours. Servo motor drives the labeling head, so it realizes real closed loop controlling, the accurate subdividing and the inside encoder guarantee that the labeling is very accurate. The maximum labeling speed can up to 50 meter per minute.



### 单头套标机 SINGLE HEAD SLEEVE LABELING MACHINE



### 喷码机系列 CODE PRINTER SERIES



高性价比，高质量打标效果。红光定位，功能强，无需维护的CO2激光标识系统。采用直观软件，操作快速简易，易于用户使用。集成式WINDOWS的系统，安全、稳定、快速。体积小，安装灵活。

Cost-effective, high quality printing effect. Red light positioning, strong function, the maintenance of our fleet laser marking system. With intuitive software, easy & prompt operation, easy to use. Integrated WINDOWS system, safe, stable and fast. Compact design, flexible installation.



# FULL AUTOMATIC FILM SHRINK WRAPPING MACHINE

## 全自动膜包机

专为啤酒、饮料、纯净水、果汁、乳制品等饮品的全自动包装生产线设计。具有输送进料、理瓶、裹膜、封切、收缩、冷却定型等流程的全自动化功能。采用世界先进的薄膜恒温热合技术，封口清晰，牢固。封口快速冷却结构，保证在高速生产条件下，封口强度更高。采用PLC程序自动循环控制，性能稳定可靠。感应开关控制送膜系统，可靠调控送膜长度，减少损耗。所有输送均为变频调整，输送平稳流畅。独特收缩通道，两套离心式热风循环系统，热量平衡均匀，收缩坚固、美观。三层隔热处理，保温性能好，升温快，节约能源。

Specially designed for packaging production line of beer, beverage, pure water, fruit juice, dairy products, etc. with full automatic functions of bottle transfer and unscrambler, membrane packing, sealing and cut, shrinkage heat binding technology in the world with clear and secure seal. The quick seal cooling structure guarantee that the seal has a higher strength even if under high speed production condition. Adopt with PLC automatic program circulation control with stable and reliable performance. The inductive switch controls the membrane transfer length with less loss. All the transfer system is controlled by frequency changing devices with stable and smooth transfer speed. Unique thermal passage with 2 sets of centrifugal thermal air circulation system that has an equal heat distribution with beautiful and secure shrinkage effect.



主要性能及技术指标 Main performance and Technical Specifications

整机外形尺寸	Dimension for the whole unit	L6500mm*W3200mm*H2100mm
热收缩通道尺寸	Thermal shrinkage passage dimension	L1800mm*W650mm*H400mm
最大成包尺寸	Max package dimension	L600mm*W400mm*H350mm
包装速度	Packaging speed	6-10Pcs/minute
输送带宽度	Transfer belt width	304mm
封切时间/温度	Sealing and cutting time/temperature	0.5-1s 180℃-260℃左右
工作电压/功率	Operating power supply/power	三相五线380V24kw
工作气压	Operating air pressure	0.6-0.8Mpa

# HIGH SPEED FILM WRAPPING MACHINE

## 高速膜包机

专为瓶装饮品（纯净水，饮料，果汁，乳制品）的高速包装要求设计制造。在产品前进输送过程中，自动组合成包，节省时间，提高效率。可编程控制器（PLC）控制，可实现自动化工作流程。恒温式封切刀，表面喷涂特氟龙，切口平整、牢固。触摸屏操作，界面友好，便于人机交流及操控。无底托包装，可适合不同瓶径及不同组合的包装。国内中速度热收缩膜包装机领域的最佳首选机型。操作简单、维修方便。

Specially designed and manufactured for the high-speed packing requirements of drinks (pure water, beverage, fruit juice and milk product). During the product forward conveying process, it can automatically group into package, so as to save time and enhance packing efficiency. Adopt the Programmable Logic Controller (PLC), which can carry out the automatically work flow. Use the isothermal sealing cutter, its surface spray TEFLON COAT, the seal is even and secure. Touch-screen operating panel with user-friendly interface and absolutely an easy-to-operate machine. Without bottom base packaging, it can suit for different bottle neck and bottle combination. The ideal model of middle-speed heat shrinking wrapping machine in the domestic market. Easy-operate and easy-repair.



主要性能及技术指标 Main performance and Technical Specifications

整机外形尺寸	Dimension for the whole unit	L13840mm*W1100mm*H2100mm
热收缩通道尺寸	Thermal shrinkage passage dimension	L2400mm*W650mm*H450mm
最大成包尺寸	Max package dimension	L600mm*W400mm*H350mm
包装速度	Packaging speed	15-20Pcs/minute
输送带宽度	Transfer belt width	550mm
封切时间/温度	Sealing and cutting time/temperature	0.5-1s 180℃-260℃左右
工作电压/功率	Operating power supply/power	三相五线380V30kw
工作气压	Operating air pressure	0.6-0.8Mpa
用气量	Air Consumption	0.6m³/minute





两步全自动吹瓶机，适用于吹制PET,PC,PP或PE为原料的各种形状的碳酸饮料瓶，矿泉水瓶，农药瓶，化妆品瓶，大口径，医药用瓶，热灌装瓶。

Two-step automatic blow molding machine is suitable for blowing PET, PC, PP or PE raw materials into various shapes carbonated beverage bottles, mineral water bottles, pesticide bottles, cosmetic bottles, large diameter, medicine bottles, hot filling bottles.



## 注塑机 INJECTION MOLDING MACHINE



可用于各种热塑性塑料（尼龙、ABS、372、聚丙烯、聚苯乙烯等）的成型加工，广泛用于汽车、仪表、电子、电讯、玩具、日用制品、文具等零件注塑成型。并且ZWD型卧式注塑机参考了欧洲名牌后模板联体结构注塑机的设计理念，具有选材优良，结构先进、造型美观，操作简单，调节方便等特点。注射螺杆、止逆环和机筒组成了卧式注塑机的心脏部分，首先进口卧式注塑机在采取必要的措施防止非塑料的碎屑混入塑料料流内，再者要重视检查螺杆与机筒间、止逆环与机筒的正确间隙，正常的间隙应能封住塑料回流并产生塑化所需的剪切作用，当发现熔胶动作缓慢、熔料有斑点和黑点，或产品成形不稳定时应检查螺杆、止逆环和机筒的磨损情况。

Can be used for various thermoplastic (nylon, ABS, 372, polypropylene, polystyrene, etc.) processing, is widely used in automobile, instrument, electronics, telecommunications, toys, daily products, stationery and other injection molding parts. And ZWD type horizontal injection molding machine is a reference after the European famous brand formwork structure the design concept of injection molding machine, with good material, advanced structure, beautiful shape, simple operation, easy adjustment, etc. Injection screw, non-return ring and the heart of the barrel of the horizontal injection molding machine parts, the first import horizontal injection molding machine in take the necessary measures to prevent the plastic debris into plastic material flow, in addition to pay attention to check the screw and barrel, non-return rings and barrel proper clearance, normal clearance should be sealed plastic flow and generate plasticizing the shearing action, when found melt slowly, molten material has the spot and black spot, or product forming instability should check the machine barrel screw, non-return ring wear.

## 自动理瓶机 AUTOMATIC BOTTLE UNSCRAMBLE MACHINE



## 半自动理瓶机 SEMI-AUTOMATIC BOTTLE UNSCRAMBLER



用于无序聚酯瓶的整理，使之排列成有序的直线型，并经风送道输出。

特点是：  
PLC程序控制，数显理瓶速度。全自动调整运行，易与各种灌装机或灌装线接轨。

The machine is suitable for unscrambling disorder polyester bottles, make them order in one line, the discharge them by air conveyor.

Features:  
PLC program controlling, digit show speed; automatic. High speed operation, easy to connect with all kinds of filler or filling production line.

### 主要性能及技术指标 Main performance and Technical Specifications

型号 Model	ZLP-12	ZLP-16	ZLP-18	ZLP-21	ZLP-24	ZLP-36
生产能力 (b/h) Production capacity	8000b/h	12000b/h	15000b/h	20000b/h	24000b/h	36000b/h
适用瓶型 Applicable Bottle type	通用瓶型					
适用容量 Applicable capacity	330-1500ml					
总功率 Power(kw)	1.5	1.5	1.5	2.0	2.2	3.5
整机重量 Weight	1.5T	1.8T	2T	2.2T	2.5T	3.2T
外形尺寸 Dimension(mm)	4500*1700 *2000	4800*2300 *2000	6750*2700 *2000	6900*3000 *2000	7100*3400 *2000	7500*4500 *2000

## 自动液体包装机 AUTO SACHET WATER FILLING MACHINE



### 主要性能及技术指标 Main performance and Technical Specifications

型号 Type	SJ-ZF1000	SJ-ZF2000	SJ-ZF4000
制成袋长 mm bag making length	50-150	50-250	100-400
制成袋宽 mm bag making width	65-150	65-175	65-210
包装薄膜宽度 mm packing film width	150-320	150-380	150-450
包装容量 ml packing capacity	50-550	200-1050	500-2000
包装速度 bags/h packing speed	1100-1300	1100-1300	800-1000
功率 kw power	2.1	2.5	2.5
外形尺寸 mm Overall Dimension	1050x850x2050	1050x850x2050	1200x850x2050
整机质量 Kg Weight	370	380	460

这款机器是目前中国市场上最先进的三面封口高精度液体灌装机。采用立式不间断灌装方式。机器集灌装，封口，印刷，切割，计数于一体，计算机控制系统，光电开关，定位准确。广泛应用于各类不含汽液体，尤其调味品，黄酒，醋，牛奶，豆浆，果汁，水和一些化学液体灌装。

This machine is high precision and most advanced liquid packing machine in China which is three side sealing, intermittent and vertical. It can be completed making, filling, sealing, printing, cutting, counting automatically, microcomputer controlled, no tracking photo electricity, orientation exactitude. It is widely used to pack all kind of liquid without gas, especially sauce, yellow wine, vinegar, milk, soybean milk, juice, rap oil, water and liquid chemical products.



# SEMI-AUTOMATIC STRETCH BLOW MOULDING MACHINE

## 半自动吹瓶机



BJ-1200半自动吹瓶机

BJ-1200 SEMI-AUTOMATIC STRETCH BLOW MOULDING MACHINE



BJ-120半自动吹瓶机

UT-120 SEMI-AUTOMATIC STRETCH BLOW MOULDING MACHINE



全自动吹瓶机

AUTOMATIC STRETCH BLOW MOULDING MACHINE



### 技术参数 Technical parameter

型号 Model	BJ-1200		
成型组规格 Molding	合模力 Clamping Force	kg	13000
	模具行程 Clamping Stroke	mm	155
	拉杆行程 Stretching Stroke	mm	370
	底模行程 Bottom Stroke	mm	/
	瓶子间距 Cavity Pitch	mm	130
	模穴数 Number of Cavity	Cavities	2
瓶型规格 Continer	瓶子最大容量 Max.Container Volume	itr	3
	最大瓶口尺寸 Neck Diameter Range	mm	10-120
	最大瓶子直径 Max.Container diameter	mm	130
	最大瓶子高度 Max.Container Height	mm	350
	坏头数 Carriage Unit	pcs	72
产能	OUTPUT	bph	800-1000
电力规格 Electrical System	总耗电量 Total Power	kw	17
	加热功率 Heating Power	kw	16
	最大加热功率 Max.Heating Power	kw	8
机台规格 Machine	机器尺寸 Machine Size	mm	1650-650-1700
	机器重量 Machine Weight	kw	600

### 技术参数 Technical parameter

型号 Model	BJ-120		
成型组规格 Molding	合模力 Clamping Force	kg	6000
	模具行程 Clamping Stroke	mm	360
	拉杆行程 Stretching Stroke	mm	450
	底模行程 Bottom Stroke	mm	/
	瓶子间距 Cavity Pitch	mm	/
	模穴数 Number of Cavity	Cavities	1
瓶型规格 Continer	瓶子最大容量 Max.Container Volume	itr	20
	最大瓶口尺寸 Neck Diameter Range	mm	30-120
	最大瓶子直径 Max.Container diameter	mm	300
	最大瓶子高度 Max.Container Height	mm	430
	坏头数 Carriage Unit	pcs	19
产能	OUTPUT	bph	100
电力规格 Electrical System	总耗电量 Total Power	kw	39
	加热功率 Heating Power	kw	38
	最大加热功率 Max.Heating Power	kw	20
机台规格 Machine	机器尺寸 Machine Size	mm	2350-750-1900
	机器重量 Machine Weight	kw	1500

### 技术参数 Technical parameter

型号 Model	名称 Item	单位 Unit	BJ-2000	BJ-4000	BJ-6000
成型组规格 Molding	合模力 Clamping Force	kg	1600	3200	4800
	模具行程 Clamping Stroke	mm	125	125	125
	拉杆行程 Stretching Stroke	mm	350	350	350
	底模行程 Bottom Stroke	mm	30-70	30-70	30-70
	瓶子间距 Cavity Pitch	mm	120	120	120
	模穴数 Number of Cavity	Cavities	2	4	6
瓶型规格 Continer	瓶子最大容量 Max.Container Volume	itr	1.5	1.5	1.5
	最大瓶口尺寸 Neck Diameter Range	mm	18-38	18-38	18-38
	最大瓶子直径 Max.Container diameter	mm	115	115	115
	最大瓶子高度 Max.Container Height	mm	320	320	320
	坏头数 Carriage Unit	pcs	58	116	166
产能	OUTPUT	bph	2400	5000	7200
电力规格 Electrical System	总耗电量 Total Power	kw	30	54	78
	加热功率 Heating Power	kw	10	20	40
	最大加热功率 Max.Heating Power	kw	24	48	72
机台规格 Machine	机器尺寸 Machine Size	mm	1950-1750-2200	3500-1900-2200	3150-2150-2200
	机器重量 Machine Weight	kw	2800	3000	4500
备注 Remarks	1.以生产0.6L瓶的基本耗气量。 All data standard infication for 0.6L bottle. 2.最终产能需依据瓶胚及瓶型而定。 The actual output depends on the preform quality and botte shape. 3.规格有变更,恕不另行通知。 Specifications are subject to change without notice. 4.请提供稳定的环境温度。 Please provide the stable ambient temperature.				





# OUR ENGINEERING PROJECT (OUR CASE)

## 工程项目



公司成立以来所取得的骄人成绩，使我们坚信：一份耕耘、一份收获；只要坚持以客户为中心，贴近市场，不断完善自我，提升企业综合竞争力，才能将企业做大、做强、更好的服务于社会。

The remarkable achievements made since the establishment of the company, we firmly believe that: A does farm work, a harvest; as long as adhere to the customer as the center, close to the market, and constantly improve ourselves, to enhance the competitiveness of enterprises, to make enterprises bigger and stronger, better service to the society.





### 瓶输送带

- ◆ 标准模型化设计
- ◆ 简易的装备, 安装和维护
- ◆ 更加灵活, 高效的设计以保证输送带的运行
- ◆ 与各个供应商的合作带来了宝贵丰富的经验, 大品牌的原材料保证了产品的质量和稳定性

### Bottle conveyor belt

- ◆ Standard modular design
- ◆ Simple equipment, installation and maintenance
- ◆ More flexible and efficient design ensures the operation of the conveyor belt
- ◆ Cooperation with various suppliers has brought us precious and rich experience, and the raw materials of famous brands have ensured product quality and stability.





# AUXILIARY EQUIPMENT

辅机



半自动洗瓶机  
SEMI-AUTOMATIC BOTTLE WASHING MACHINE



轧盖机  
CAPPING MACHINE



在线瓶盖消毒系统  
ONLINE BOTTLE CAP STERILIZATION SYSTEM



碟式分离机  
DISC SEPARATOR



铝盖封口机  
ALUMINUM CAP SEALING MACHINE



杯装灌装机  
CUP FILLING MACHINE



真空脱气机  
VACUUM DEGASSER

# OTHER AUXILIARY EQUIPMENT

其它辅助设备



双道打浆机  
DOUBLE BEATING MACHINE



提升机  
ELEVATOR



板式换热  
PLATE TYPE HEAT EXCHANGER



臭氧发生器  
OZONE GENERATOR



八宝粥灌装机  
GRANULE FILLING MACHINE



半自动膜包机  
SEMI-AUTO FILM WRAPPING MACHINE



铝箔封口机  
ALUMINUM FOIL SEALING MACHINE



吹水机  
DRYING MACHINE



电加热收缩炉  
ELECTRIC HEATING SHRINK TUNNEL



板框过滤器  
PLATE FRAME FILTER



发电机  
ELECTRIC GENERATOR



胶体磨  
COLLOID MILL



## OTHER AUXILIARY EQUIPMENT

### 其它辅助设备



空气压缩机系统  
AIR COMPRESSOR SYSTEM



冷水机  
CHILLER



均质机  
HOMOGENIZER



瓶盖消毒柜  
BOTTLE CAP DISINFECTION  
CABINET



包装平台  
PACKAGING PLATFORM



萃取罐  
EXTRACTION TANK



热熔胶贴标机  
HOT MELT ADHESIVE LABELING  
MACHINE



自动冲瓶机  
AUTOMATIC BOTTLE  
RINSING MACHINE

## HIGH QUALITY SPARE PARTS

### 高品质零配件



我们追求每一局部、细节的完美，只有高品质配件，才能铸就高性能整机。我们相信，表里如一才是好的产品。

We focus on every detail and part, we found only high qualified parts can accomplish high performance equipment. We believe that good products is subject to high quality of both inside and outside.

